Specific Certification Rules for Construction Products

CENTEXBEL INTERNATIONAL Ltd

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1 Introduction

The Construction Products Regulation as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (CPR) declares that UKCA-marking is mandatory for a number of textile products used in construction. With the UKCA-marking, the manufacturer attests that the product is in conformity with the applicable technical specifications. The conditions to which these products must comply are described in the corresponding designated standards. There are several attestation systems:

- 1: Product certification with type examination, initial and follow-up audits
- 3: Type examination
- 4: Declaration by the manufacturer

For system 1, the intervention of an Approved Body is required to issue a certificate of constancy of performance. Centexbel International Ltd is Approved Body with number 8515.

2 Definitions

See also Centexbel International Ltd general certification rules

3 Certification procedure

3.1 Initial type examination

Tests shall be performed on samples that are part of the defined product families and that can be defined as the extremities of the product family. The sampling shall be carried out by CENTEXBEL INTERNATIONAL Ltd or by CENTEXBEL Services by on behalf of Centexbel International Ltd. When the test results comply with the technical requirements described in the designated standard, the product certifier shall decide to proceed to an initial FPC audit.

3.2 Initial FPC audit

After consulting the applicant, the initial FPC audit is performed. The FPC auditor drafts an initial audit report and submits it to the applicant and to the product certifier.

If no immediate corrective actions are required, the product certifier shall submit a proposal of decision concerning the envisaged product families to the director in charge of certification of CENTEXBEL INTERNATIONAL Ltd.

In the event of missing pieces or information, the product certifier shall request the applicant to provide these missing pieces or information. For this, CENTEXBEL INTERNATIONAL Ltd applies a maximum period of 6 months. If CENTEXBEL INTERNATIONAL Ltd has not received the missing pieces or information within 6 months, the files shall automatically be put on hold and the reopening of the file after these 6 months will lead to a new certification cost (ISO 17065 §7.4). Only when a favourable response is given, the product certifier will draft a proposal for decision concerning the issuing of the

certificate of type examination which he will submit to the director in charge of certification of CENTEXBEL INTERNATIONAL Ltd.

3.3 FPC Follow-up audit

Every year following the initial audit, CENTEXBEL INTERNATIONAL or CENTEXBEL Services by on behalf of Centexbel International Ltd shall contact the certificate holder to carry out a FPC follow-up audit to monitor the production process regarding the quality of the product families.

The FPC auditor drafts an initial audit report and submits it to the applicant and to the product certifier.

During the audit, it is verified which reports are no longer valid, whether the product family has been extended or whether any changes have been made to the products. In these cases, samples are required by the auditor for testing. For these samples, an application form for a renewed verification is completed. The samples shall be registered to perform testing by the burning behaviour lab of Centexbel or any other ISO 17025 competent lab.

If the renewed verification shows that the envisaged fire class for the product family is obtained, the product certifier shall draft a proposal to reissue the certificate of constancy of performance including any modifications to the description of the product family as will be indicated during the FPC follow-up audit. The director in charge of certification of CENTEXBEL INTERNATIONAL Ltd. will take the certification decision and sign.

If the renewed verification shows that the requested quality does not comply with the set criteria of the certificate of constancy of performance, the applicant will be notified thereof by telephone and in writing and requested to take the necessary measures. Depending on the nature of non-conformity, a time span shall be communicated during which the non-conformity shall be solved.

In the event of modifications to a product family, it shall be verified whether the test results of a full test on the extremities of the product families are available. In this case, the modification of the product family can be carried out without performing extra tests. During the annual verifications, it is preferential to also test one of the new products. In the event of an extension of the product family, the new extremities shall be fully tested prior to the issuing of a certificate for the extended product family.